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Sample ID: 11875/295/0002 (CREME)

	TEST / INSPECTION	DIRECTIVE	METHOD	RESULT
	1- Fire Behaviour of Building Materials and Elements Part 1: Classification of Building Materials Requirements and Testing	The General Product Safety	DIN 4102-1	B1
*	2- Textiles and textile products — Burning behavior — Curtains and drapes — Classification scheme	textile products — Burning tains and drapes — Directive (GPSD) (2001/95/EC)	EN 13773	CLASS 1

NOTE: This test/inspection result replaces the conformity assessment, can be presented to official institutions, and used in products and brochures.

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PR33-F01/08.10.2015/Rev:17.01.2017-R01



DIN 4102-1: Fire Behaviour of Building Materials and Elements Part 1: Classification of Building Materials Requirements and Testing

Scope

The standard applies to the classification of the fire behavior of building materials to assess the risk as a single building material and in combination with other building materials.

Building Material Classes

The building materials are classified according to their fire behavior into the building material classes according to Table 1:

Table 1: Building Material Classes

Building Material Classes	Designation
A	
A1	Non-combustible building materials
A2	
В	Flammable building materials
B1	Flame retardant building materials
B2	Normally flammable building materials
В3	Easily flammable building materials

Building Material Class B1

Procedure:

- Ignitibility test: The ambient temperature of the test room is to be about 20 °C. Mount the specimen in the holder/frame and suspend the entire frame vertically in the cabinet. Position the burner vertically to set the flame height to 20 mm, then tilt the burner to a 45° angle and place it in the cabinet.
- For bottom edge ignition testing, position the burner so that flame is applied to the bottom edge of the specimen at the centre of its width and thickness. For specimens with a thickness greater than 3 mm, apply the flame to the lower surface of the specimen at the least favourable point in terms of fire behaviour. The front edge of the burner's stabilizer is to be 16 mm away from the specimen's bottom edge, measured along the nozzle axis.
- Where surface ignition testing is necessary, burner placement and flame impingement shall be. The flame shall be applied to the centre of the specimen's width.
- Apply the flame for 15 seconds and then pull the burner back, taking care not to create any draught. Measure the time it takes for the flame tip to reach the gauge mark.
- Multi-layered materials are to be tested and as specified in subclause, except that the flame is to be applied to the least favourable point on the specimen's front edge.
- -If materials are to be used in composite structures together with other materials, these shall be tested together.



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- Multi-layered materials are to be tested and as specified in subclause, except that the flame is to be applied to the least favourable point on the specimen's front edge.
- -If materials are to be used in composite structures together with other materials, these shall be tested together.

Requirements for classification

Building materials, with the exception of floor coverings, meet the requirements for classification in building material class B1 if they pass the fire pit test and meet the requirements for building material class B2.

Test Result

_		11875/295/0002 (CREME)	
Row	Foil-type	Measured Values	Unit
1	Number of test specimen arrangement according to DIN 4102, Part 15, Table1	4	
2	Max. Flame height above bottom edge	30	mm
3	Time	0:06	min:s
4	Melt through / burn through	0:04	min:s
5	Observation on the backside of the specimen		min:s
	Flames / smouldering		
6	Discolouration		
7	Falling of burning droplets	0:04	min:s
8	Sporadic burning droplets		
9	Continually falling particles		
10	Falling particles which burns		min:s
11	Sporadic falling parts		
12	Continually falling particles		
13	Duration of the burning on the screen bottom		min:s
14	Interference of the burner flame by dripping / falling particles		min:s
15	Early termination of the test		min:s
13	End of burning at the specimen		111111.5
16	Time of early cancellation of the test		
17	Continuous burning after termination of the test		min:s
18	Number of specimens		11111.3
19	Front side of the specimen		cm
20	Back side of the specimen		
21	Flame lenght		
22	Smouldering after termination of the test		min:s
23	Number of specimens		
	Location;		
24	Lower half of the specimens		
25	Upper half of the specimens		
26	Front side of the specimen		
27	Backside of the specimen		

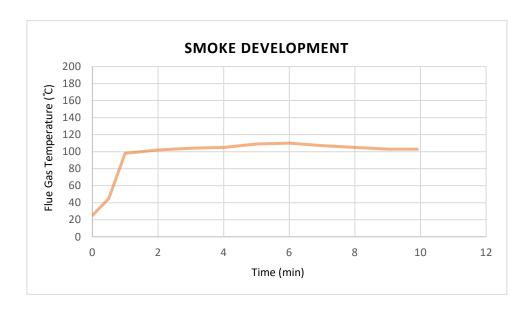


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	Smoke development					
28	≤400% min		_	_		% min
29	>400% min		_	. -		
30	Diagram in appendix					
31	Residual lengths	95	94	94	93	
						cm
			9	4		
32	Average values					
33	Photo of the specimen on page		-	7		
34	Smoke temperature	104	110	107	103	≤200 °C for B1
35	Maximum value of the averaged values	106		Class		
36	Diagram in appendix					

Smoke Development Chart







EN 13773: Textiles and Textile Products — Burning Behavior — Curtains and Drapes — Classification Scheme

Scope

This European Standard specifies a classification scheme for the burning behaviour of vertically oriented fabrics intended for curtains and drapes and similar uses such as blinds and textile hangings, where classification is required. Untested materials are not classified.

Principle for the classification scheme

The classification scheme is based on the measurement of ignitability and flame spread according to the relevant European test methods.

The flame spread of the materials that are ignited by the small flame source is measured with this same ignition source. The flame spread of materials that will not ignite with the small source is measured with the more severe ignition source. Ignitability and flame spread leads to a classification scheme with five classes.

Criteria

The main criterion considered for classification is ignition/non ignition.

Classes

This standard has the following class definitions as given in Table 1.

Table 1 — Class Definitions

Class	Ignitability	Flame Spread
1	Non ignition according to EN 1101	1 st marker threads not severed, no flaming debris, according EN 13772
2	Non ignition according to EN 1101	3 rd marker threads not severed, no flaming debris, according to EN 13772
3	Non ignition according to EN 1101	3 rd marker threads severed, and/or flaming debris, according to EN 13772
4	Ignition according to EN 1101	3 rd marker threads not severed, no flaming debris, according to EN 1102
5	Ignition according to EN 1101	3 rd marker threads severed, and/or flaming debris, according to EN 1102

EN 1101: Textiles and textile products-Burning behaviour-Curtains and drapes-Detailed procedure to determine the ignitability of vertically oriented specimens (small flame)

Scope

This European Standard specifies a procedure to determine the ignitability of textiles for curtains and drapes by testing in accordance with EN ISO 6940.





Principle

A defined flame from a specified burner is applied to the surface or bottom edge of textile specimens which are vertically oriented. The mean ignition time is determined as the weighted mean of the measured flame application times to obtain ignition of the specimens.

Test Result

EN 1101					
Length		Width	Width		
Flame application time (s)	Results	Flame application time (s) Results			
1	Non-ignition	1	Non-ignition		
2	Non-ignition	2	Non-ignition		
3	Non-ignition	3	Non-ignition		
4	Non-ignition	4	Non-ignition		
5	Non-ignition	5	Non-ignition		
10	Non-ignition	10	Non-ignition		
15	Non-ignition	15	Non-ignition		
20	Non-ignition	20	Non-ignition		

EN 13772: Textiles and textile products- Burning behaviour- Curtains and drapes- Measurement of flame spread of vertically oriented specimens with large ignition source

Scope

This European Standard specifies a method for the measurement of flame spread of vertically oriented textile fabrics intended for curtains and drapes in the form of single or multi-component (coated, quilted, multilayered, sandwich construction and similar combinations) fabrics using a large ignition source.

Principle

A heat flux of a defined energy is applied to a specified area of the lower part of the backside of the vertical specimen. After a period of exposure (30 s), the small flame defined in EN ISO 6941 is applied for 10 s to a small piece of cotton fabric fixed around the bottom edge of the specimen.





Test Result

EN 13772				
Length Width				
Flame application time (s)	Results	Flame application time (s)	Results	
10	Non-ignition	10	Non-ignition	
10	Non-ignition	10	Non-ignition	
10	Non-ignition	10	Non-ignition	
10	Non-ignition	10	Non-ignition	

Maximum burning time after flame withdrawal (Avg.)	< 2 s
Time to reach first mark	-
Time to reach second mark	-
The length of the burn damage after the flame (Avg.)	6 cm
Burning droplets of fabric fall and ignite the filter paper in the testing chamber	No

CLASS	CLASS	1
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Sample Image



End of Report

